



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 57841**

Friday, April 16, 2010 1:03:39 PM



Page 2

Item ID: D3911-043

Accept



Setup

Start



Revision ID:

Item Name: Aft Eyebolt Receiver Assembly

Stop



Start Date: 4/20/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 4/30/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

Identify as per dwg & Stock Location: 507

0.00

104-26 sf 6x

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/4/27 MF10-4-26

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# Picklist Print

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Page 1

Work Order ID: 57841



Parent Item: D3911-043



Parent Item Name: Aft Eyebolt Receiver Assembly

Start Date: 4/20/2010

Required Date: 4/30/2010

Comments: IPP RevA: New issue DD verified by:EC

IPP REV:B

Start Qty: 6.00

AS PER REV B 10-03-23 JLM VERIFIED BY:DD  
Rev C 10-04-07 JLM Verified By:DD

IPP REV :C As per

Required Qty: 6.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3911-3		Manufactured	No		357823	100	Each	0.0000	6.0000			

357823 (4x)  
357418 (xx)

EB 10/04/20

Aft Eyebolt Receiver

D3911-7

Basket Plate-Eyebolt Receiver

MS20615-4M20



RIVET

Purchased

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST

57429

Loc Qty

Loc Code

8

8

100 Each

292.0000 24.0000

2



EB 10/04/20

Warehouse  
Location

Main Warehouse

ST323

292

113254

16

114304

22

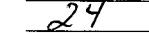
114324

54

114349

200

24



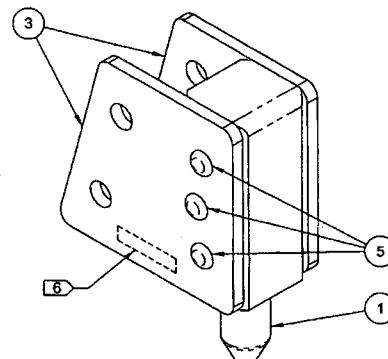
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X	X	D3911-041	BASKET INSTL STUD ASSY (LOWER)
			D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1		D3911-1	BASKET INSTL STUD (LOWER)
2		1	D3911-3	AFT EYEBOLT RECEIVER
3	2		D3911-5	BASKET STUD PLATE
4		2	D3911-7	BASKET PLATE-EYEBOLT RECEIVER
5	3	4	MS20615-4M20	RIVET

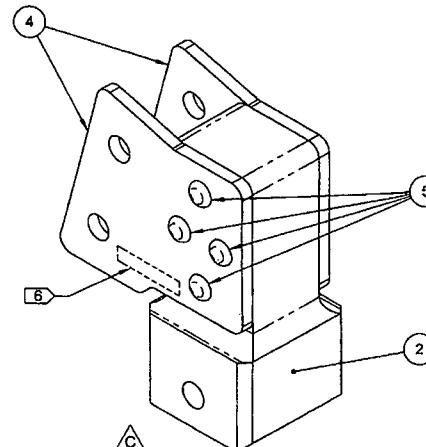


D3911-041 BASKET INSTL STUD ASSY (LOWER)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3911-04X USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 0.63 lbs  
-043: 0.99 lbs

△



D3911-043 AFT EYEBOLT RECEIVER ASSY

\*51841  
RELEASED  
2010-04-1  
JPH

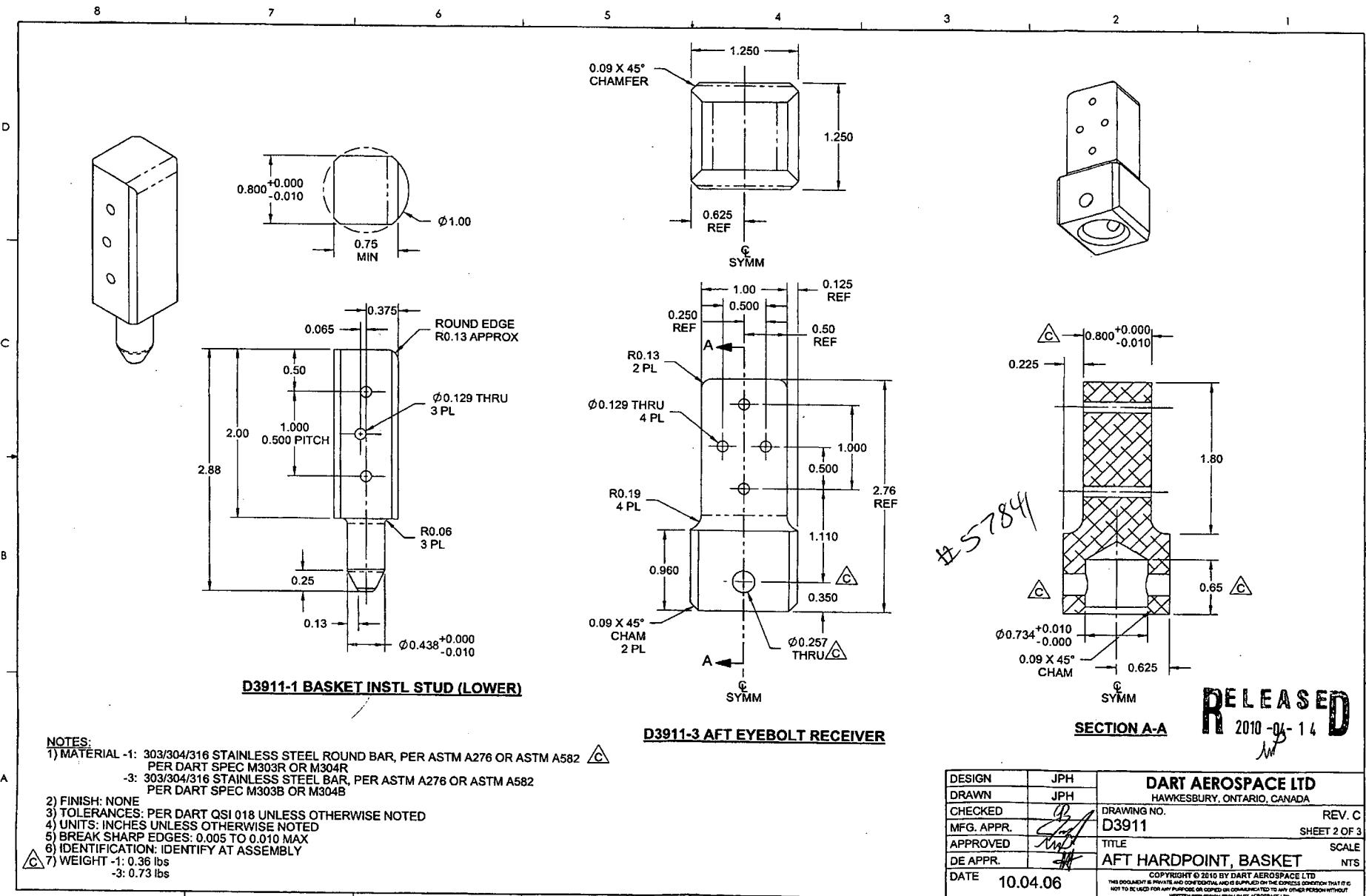
C	BOM: QTY (2): D4087-1 & MS21209-C610 REMOVED FROM -043 ASSY. WEIGHT UPDATED. D3911-3 REDESIGNED. D3911-043 & D3911-3 DETAIL UPDATED. MTL SPEC ADDED TO NOTES (SHT 2). DIM 0.375 WAS 0.400 (C3-2).		
B	DIAMETER (B3-2) AND DIM ADDED (B2-2) & (C3-2)		
A	NEW ISSUE		
REV.	DESIGN	JPH	DATE
	DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
	CHECKED	JPH	DRAWING NO.
	MFG. APPR.	JPH	REV. C
	APPROVED	JPH	D3911
	DE APPR.	JPH	SHEET 1 OF 3
	DATE	10.04.06	TITLE
			AFT HARDPOINT, BASKET
			SCALE
			NTS
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8

7

6

5

4

3

2

1

D

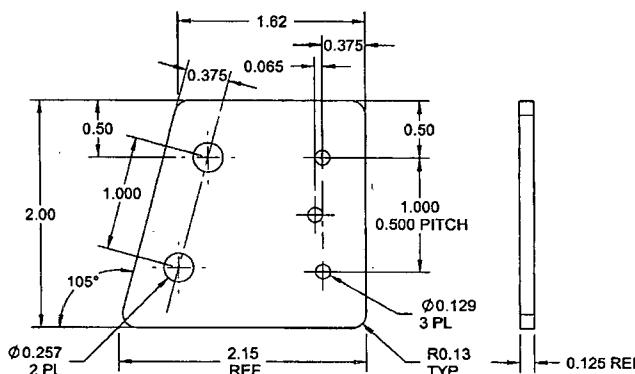
D

C

C

B

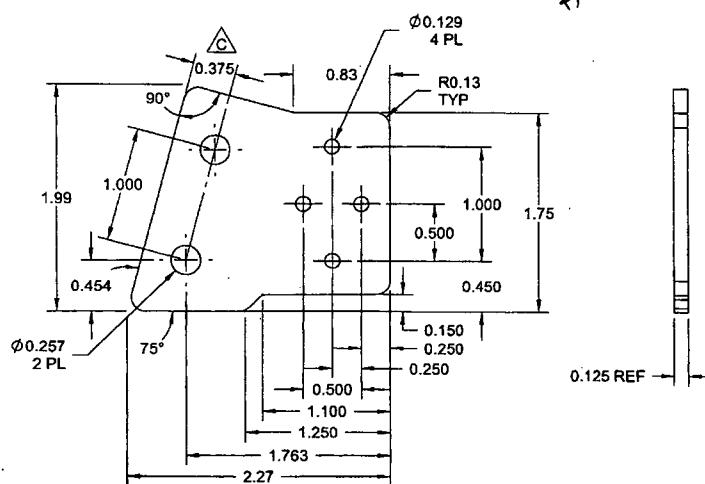
B



D3911-5 BASKET STUD PLATE

NOTES:

- 1) MATERIAL -5 & -7: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
PER DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
- 7) WEIGHT -5: 0.13 lbs  
-7: 0.13 lbs



D3911-7 BASKET PLATE-EYEBOLT RECEIVER

RELEASED  
R 2010-04-14  
M

8

7

6

5

4

3

2

1

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JPH</i>	DRAWING NO.	
MFG. APPR.	<i>JPH</i>	D3911	REV. C
APPROVED	<i>JPH</i>	SHEET 3 OF 3	
DE APPR.	<i>JPH</i>	TITLE	SCALE
DATE	10.04.06	NTS	NTS

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